

010140



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C45

Job Sheet 193393



Part No: C45

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/12/19

Job Tracking No:

Due Date: 5/24/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: C45 REV.2 IPP REV:A 18.01.29 NEW ISSUE DD VERF:DP

Ship Via:

Order 14952

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	5/24/19		0.00	3.33	External Load - 1		Michel
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	5/24/19		0.00	3.33	External Load - 1 - B4B		Michel
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	5/24/19		0.00	0.00	QC 5 - 10		DAS 30 0-33
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-2 - Stock - B4B	1 pcs	5/24/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 0-33
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		

Date: 06/03/19

JUN 05 2019

JUN 05 2019

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Container No: S186731



Part: C45

Job No: 193393

Serial No/Batch: S186731

Revision: C

Inspector:

Exp Date:

Instructions:

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	5/24/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1- PICK C45-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2- ASSEMBLE AS Descriptions: PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET. 110 - 1- PICK C45-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2- ASSEMBLE AS PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET. 120 - (QC5- Inspect part completeness to step on W/O) 130 - Identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	100-External Load - 1	5048557-1
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-External Load - 2 - B4B	5179122
32448	16-14 AWG Knife Connector	2 Ea (2 ea)	110-External Load - 2 - B4B	5151100
600.1309-A	Label	1 pcs (1 ea)	110-External Load - 2 - B4B	5136710
600.1312	Caution Sticker	1 pcs (1 ea)	110-External Load - 2 - B4B	5184239
7856K75	Heat Shrink Tubing Color Black	.5000 ft (.5 ea)	110-External Load - 2 - B4B	096187
AN4-23A	Bolt	2 Ea (2 ea)	110-External Load - 2 - B4B	F123434-1
AN5-21A	Bolt	4 Ea (4 ea)	110-External Load - 2 - B4B	5097081-1
C10-41	Strain Relief Connector	1 Ea (1 ea)	110-External Load - 2 - B4B	5083917
C2-14-2	Label Rivets	2 Ea (2 ea)	110-External Load - 2 - B4B	5040661
C45-1-1	Manual Knob Release	1 pcs (1 ea)	110-External Load - 2 - B4B	5165654
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	5040658
C45-10-2	Lock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5177837
C45-11-1	Sideplate, Solenoid Side	1 pcs (1 ea)	110-External Load - 2 - B4B	5164685
C45-11-2	Locating Pin	2 Ea (2 ea)	110-External Load - 2 - B4B	5175994
C45-12-1	Lock Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5163187
C45-12-2	Lock Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5163665
C45-12-3	Lock	1 pcs (1 ea)	110-External Load - 2 - B4B	5083337
C45-12-4	Lock Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	5108073
C45-12-5	Lock Roller Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5093171
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-External Load - 2 - B4B	5029303
C45-13-1	Keeper Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5182323
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	110-External Load - 2 - B4B	5029305
C45-13-3	Keeper Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5170189

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

C45-13-4	Keeper	1 pcs (1 ea)	110-External Load - 2 - B4B	5170 638
C45-13-5	Keeper Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5172 439
C45-2-1	Sideplate - MRK	1 pcs (1 ea)	110-External Load - 2 - B4B	5164 654
C45-3-1	Radial Bearing	2 Ea (2 ea)	110-External Load - 2 - B4B	5097 909
C45-3-10	Latch Shaft	1 pcs (1 ea)	110-External Load - 2 - B4B	5041 144
C45-3-11	Actuator	1 pcs (1 ea)	110-External Load - 2 - B4B	5175 232
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	110-External Load - 2 - B4B	5097 903
C45-3-2	Latch Roller Pin	1 pcs (1 ea)	110-External Load - 2 - B4B	5029 316
C45-3-2-1	Snap Ring	2 Ea (2 ea)	110-External Load - 2 - B4B	5029 317
C45-3-3	Latch Roller	1 pcs (1 ea)	110-External Load - 2 - B4B	5127 763
C45-3-4	Pin	2 pcs (2 ea)	110-External Load - 2 - B4B	5133 668
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	110-External Load - 2 - B4B	5114 803
C45-3-5	Teflon Spacer	2 Ea (2 ea)	110-External Load - 2 - B4B	5027 245
C45-3-6	Latch	1 pcs (1 ea)	110-External Load - 2 - B4B	5165 726
P C45-3-7	Link	1 pcs (1 ea)	110-External Load - 2 - B4B	5029 322
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	110-External Load - 2 - B4B	5078 570
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	110-External Load - 2 - B4B	5163 197
C45-3-9	Lever Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5089 520
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	110-External Load - 2 - B4B	5163 245
C45-4-4A	C45 Load Beam Assembly	1 pcs (1 ea)	110-External Load - 2 - B4B	5166 206
C45-4-5	Loadbeam Spacer	1 pcs (1 ea)	110-External Load - 2 - B4B	5163 562
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	5089 113
C45-5-2	Lever Stop	1 pcs (1 ea)	110-External Load - 2 - B4B	5175 808
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	110-External Load - 2 - B4B	5177 835
C45-7-2	Lock Bumper	2 pcs (2 ea)	110-External Load - 2 - B4B	5165 810
C45-8-1-2	Solenoid Nut	2 pcs (2 ea)	110-External Load - 2 - B4B	5163 995
C45-8-2	Solenoid	1 pcs (1 ea)	110-External Load - 2 - B4B	5186 638
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-External Load - 2 - B4B	5171 779
C45-8-5	Solenoid Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	5172 164
C45-9-1	Clock Spring Cover	1 pcs (1 ea)	110-External Load - 2 - B4B	5167 968
C45-9-2	Clock Spring	1 pcs (1 ea)	110-External Load - 2 - B4B	5107 946
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5175 987
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/ 01004-08-047	1 ft (1 ea)	110-External Load - 2 - B4B	5179 682
MS21044N5	Nut	4 Ea (4 ea)	110-External Load - 2 - B4B	5097 089
MS27039-4-08	Screw	1 Ea (1 ea)	110-External Load - 2 - B4B	5097 087-1
NAS1149F0463P	Washer	3 Ea (3 ea)	110-External Load - 2 - B4B	5097 088
NAS1149F0563P	Washer	8 Ea (8 ea)	110-External Load - 2 - B4B	5189 942

Lactite 242: (3X067-0036-8)

Lactite 620: (5166705)

Aeroshell grease NO.7 (5138964)

Saf-T-eye (M128063)

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	188-FPSS-1/4-20-3/8	2	100	0
	188-FSCS-1032-5/8	4	142	0
110-External Load - 2 - B4B	32448	2	217	0
	600.1309-A	1	93	0
	600.1312	1	17	0
	7856K75	1	27	0
	AN4-23A	2	686	0
	AN5-21A	4	356	0
	C10-41	1	29	0
	C2-14-2	2	180	0
	C45-1-1	1	15	0
	C45-10-1	1	162	0
	C45-10-2	1	11	0
	C45-11-1	1	10	0
	C45-11-2	2	39	0
	C45-12-1	2	26	0
	C45-12-2	1	23	0
	C45-12-3	1	11	0
	C45-12-4	1	19	0
	C45-12-5	1	46	0
	C45-12-6	2	112	0
	C45-13-1	2	0	0
	C45-13-2	2	66	0
	C45-13-3	1	32	0
	C45-13-4	1	18	0
	C45-13-5	1	0	0
	C45-2-1	1	14	0
	C45-3-1	2	121	0
	C45-3-10	1	9	0
	C45-3-11	1	13	0
	C45-3-12	1	84	0
	C45-3-2	1	0	0
	C45-3-2-1	2	93	0
	C45-3-3	1	25	0
	C45-3-4	2	58	0
	C45-3-4-1	4	157	0
	C45-3-5	2	97	0
	C45-3-6	1	24	0
	C45-3-7	1	0	0
	C45-3-8A	1	28	0
	C45-3-8B	1	15	0
	C45-3-9	1	29	0
	C45-4-1	2	26	0
	C45-4-4A	1	10	0
	C45-4-5	1	19	0
	C45-5-1	1	44	0
	C45-5-2	1	0	0
	C45-7-1	1	16	0
	C45-7-2	2	24	0
	C45-8-1-2	2	33	0
	C45-8-2	1	6	0
	C45-8-4	1	27	0
	C45-8-5	1	20	0
	C45-9-1	1	17	0
	C45-9-2	1	45	0
	EL-PLUG-M	1	40	0
	EL314-SJTOW	1	0	0
	MS21044N5	4	81	0
	MS27039-4-08	1	227	0
	NAS1149F0463P	3	509	0
	NAS1149F0563P	8	373	0
Part Specifications				
Specifications could not be found.				

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Work Order 193393Customer 14952Serial Number 5186731Date 2019-6-4

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	11,250	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	2,250	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.5 A	Pass
2	3,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 A	Pass
2	2,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.1 A	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 A	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 A	Pass
1	4,500	Electircal, 20 volts	Current shall not exceed 11.3A	8.0 A	Pass
1	4,500	Electircal, 28 volts	Current shall not exceed 15.8A	11.0 A	Pass
1	4,500	Manual		N/A	Pass
1	4,500	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.9 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By:

Michel Lalonde

Technician

Signature:

Sylvie Pucher

QC 5 Small FAB / QA

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